

# Synthesis, Characterization and Transparency of Graphene Oxide Nano Particles Prepared by Modified Hummer's Method

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**Abstract:** Graphene oxide (GO) nano particles were successfully prepared by modified Hummer's method for the future application of touch screens in electronic devices, energy storage, water filtration system, medical sensor and drug delivery. Comprehensive characterizations of the properties of GO nano particles were conducted. To analyze crystal structure of GO nano particles X-ray diffraction (XRD) was done. Fourier transform infrared spectra analyzer (FTIR) was used to show the presence of oxygen containing functional groups in GO nano particles. The photoluminescence (PL) certifies that GO nano particles possessed excellent optical properties in blue and green region and a strong emission peak is observed at 532.41nm. Atomic force microscopy (AFM) shows the surface roughness and the particle size found around 40nm. Finally, GO nano particles was obtained by modified Hummer's method.

**Keywords:** Application, Characterization, Grapheneoxide(GO), Spectroscopy

## I. INTRODUCTION

Graphene is one of the most important materials in the upcoming electronics industries. Graphene is monolayer of graphite, expensive and relatively hard to produce, great efforts are made to find effective ways to make and use graphene in different application. So its derivatives or related materials such as graphene oxide (GO) is suitable for these purposes. photoluminescence is studied without any post treatments.

GO is a single-atomic-layered material made by the oxidation of graphite crystals, which are inexpensive and abundant. It is dispersible in water and organic solvent, as a result it is easy to process. GO is one of those materials which is used in electronics industries such as transparent conductive film, energy storage [3]. MWCNT is used to enhance its electrical conductivity [5]

MERCK), Hydrogen peroxide solution (30% wt, LOBA CHEMIE), Sulphuric acid (98%, MERCK), Hydrochloric acid (35%, HIMEDIA).

### 2.2 Synthesis of Graphene Oxide

2g of graphite fine powder and 2g of sodium nitrate (NaNO<sub>3</sub>) were mixed in 90 mL of Sulphuric acid (H<sub>2</sub>SO<sub>4</sub>) in a flask and the mixture was stirred for 4 hours kept under ice bath to maintain 0-5 °C. 12g of potassium permanganate was added slowly to the suspension so that the reaction temperature should be less than 15 °C. The suspension was diluted by adding 184mL deionised water (DI) and kept under continuous stirring for 2 hours. After that ice bath was removed and it was stirred at 35 °C for 2 hours. The above suspension was kept in a reflux system at 98 °C for 10 minutes. 40mL hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) was added to the suspension and stirred for half an hour at room temperature. 25mL of DI water was added and stirred for 1 hour at room temperature [1]. The suspension was centrifuged using ratio of 1:10. The suspension was filtered using filter paper and kept overnight. Next day, it was kept in oven at 60 °C for overnight. Sample was collected, grinded and finally GO powder was obtained.

## II. EXPERIMENTAL SECTION

### 2.1 Chemicals required

Graphite fine powder (CDH), Sodium nitrate (98%, MERCK), Potassium permanganate (99%,

### 2.3 Characterization

X-ray diffraction (XRD) patterns were obtained from BRUKER D8 advance (CuK $\alpha$  radiation,  $\lambda = 1.5406 \text{ \AA}$ ) diffractometer, FTIR spectroscopy was conducted using BRUKER vertex 70. The Photoluminescence spectra were recorded on Hitachi F-7000 FL Spectrophotometer. AFM was done using NT-MDT next.

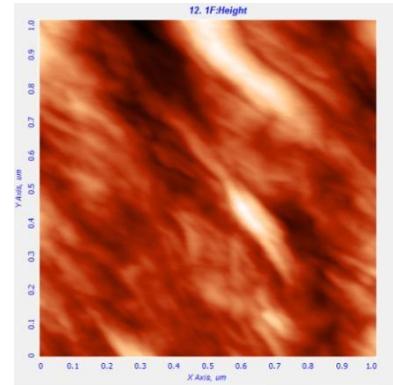
## III RESULTS AND DISCUSSIONS XRD ANALYSIS

The X-ray diffraction (XRD) is technique for crystalline material characterization. It is used to measure the average spacing's between layers and to determine the orientation of a single crystal or grain [1]. The XRD pattern obtained for as synthesized GO nanoparticles by modified Hummer's method is shown in Figure 1. It shows the diffraction peak at  $2\theta = 8.84^\circ$ , which is mainly due to the oxidation of graphite. The diffraction peak of pure graphite is found around  $26.6^\circ$  is shown as inset in Figure 1. Peak at  $26.6^\circ$  shows that the material retains the properties of graphite [1]. Peak for GO should be at  $10^\circ$  [1] but in our case it was shifted in left side i.e. at lower angles, it may be because of strain.

### AFM Analysis

Atomic force microscopy (AFM) was used to determine the surface morphology and roughness of film. AFM of GO is shown in figure 2. GO film was deposited on glass substrate using spin coating and it was observed that root mean square roughness of graphene oxide (GO) film is 6.823. The particle size of GO found approx 40nm.

(a)



(b)

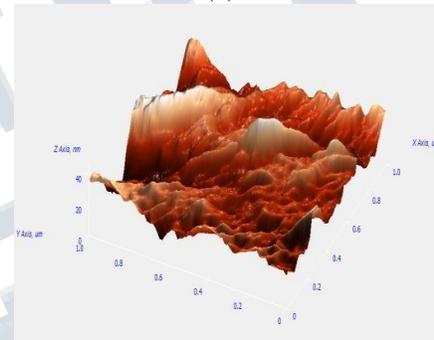


Figure 2 a) 2D and b) 3D view of AFM of GO

## IV. FT-IR ANALYSIS

FTIR spectra analysis was performed to investigate the structure and functional groups of the materials [2], as shown in figure 3. A strong peak at  $1082 \text{ cm}^{-1}$  shows the C-O group, which confirms the presence of oxygen containing functional groups [1]. Adsorption bands at  $1620.52 \text{ cm}^{-1}$  shows C=C group, at  $2390.37 \text{ cm}^{-1}$  shows  $\text{CO}_2$  group [1]. The absorbed water in GO is shown by a broad peak at  $2885 \text{ cm}^{-1}$  to  $3788.09 \text{ cm}^{-1}$ , contributed by the O-H stretch of  $\text{H}_2\text{O}$  molecules. The presentation of C=C group showed that the structure of layer graphite was still retained.

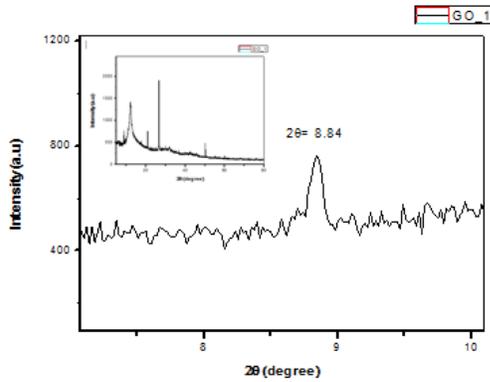


Figure 1 XRD of GO

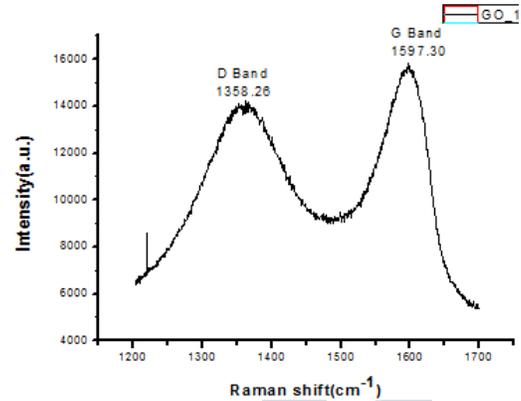


Figure 4 Raman spectrum of GO

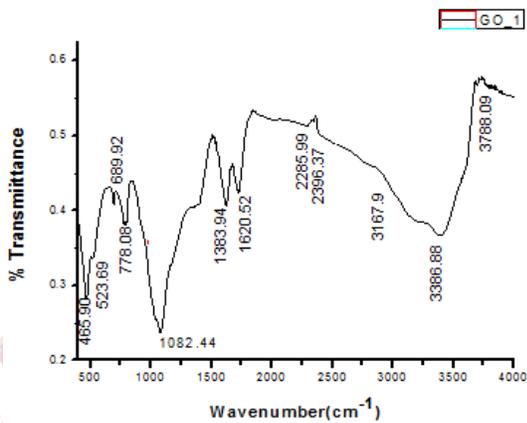


Figure 3 FTIR spectra of GO

### V. RAMAN ANALYSIS

Raman spectroscopy is a technique used to observe rotational, vibrational, and other low-frequency modes in a system. They are widely used tools for the characterization of carbon products, especially conjugated & C=C group leads to high Raman intensities [1]. Figure 4 shows the Raman spectrum of GO, where the disorder band (D band) of GO is at  $1358.26 \text{ nm}$  and the in-phase vibration (G band) of GO is at  $1597.30 \text{ nm}$  [1]. Raman spectra of GO obtained was slightly right shifted which means that they show red shift. This may be because of strain.

### Photoluminescence Analysis

Photoluminescence (PL) spectra of prepared GO nanoparticles is shown in Figure 5. The PL spectra shows a sharp peak at  $532.41 \text{ nm}$  corresponding to an excitation wavelength of  $325 \text{ nm}$  and it is due to the oxidation of graphite and formation of  $\text{sp}^2$  in graphene oxide. This is also reported by other researcher [4]. It shows luminescence in blue and green region, which will utilize in making green and blue LEDs.

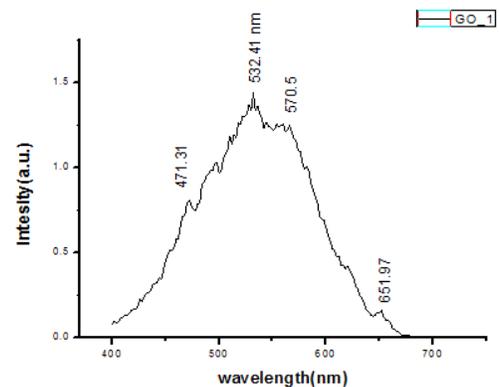


Figure 5 PL spectra of GO

### IV CONCLUSION

GO nanoparticles are synthesized by modified Hummer's method. Formation of GO is satisfied by XRD analysis. The presence of oxygen-containing groups and characteristic peaks are determined by FTIR. Raman spectra are used to find C=C groups in GO. AFM shows the surface roughness, i.e., root mean square roughness of graphene oxide (GO) film is 6.823 and particle size around 40 nm.

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